

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1. (Previously Presented) A method for manufacturing a semiconductor device, the method comprising:
 - forming a semiconductor film over a substrate;
 - forming a conductive film over the semiconductor film;
 - cleaning a chamber, the cleaning including:
 - filling a chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas; and
 - generating plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas;
 - placing the substrate with the conductive film and the semiconductor film in the cleaned chamber; and
 - etching the conductive film in the cleaned chamber.
2. (Previously Presented) The method of claim 1, wherein etching includes etching using a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.
3. (Previously Presented) The method of claim 1, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .
4. (Previously Presented) The method of claim 1, further comprising interposing a gate insulating film between the semiconductor film and the conductive film.

5. (Previously Presented) The method of claim 1, wherein cleaning includes replacing an etching gas within the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas each of which is added with O_2 , and plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 .

6. (Previously Presented) The method of claim 1, wherein cleaning includes removing BO_x from an inner surface of the chamber.

7. (Previously Presented) The method of claim 1, wherein forming the semiconductor film over the substrate includes forming an island shaped semiconductor film over the substrate.

8. (Currently amended) A method for manufacturing a semiconductor device, the method comprising:

placing a substrate having a first conductive film and a second conductive film over the first conductive film within a chamber;

etching the first conductive film and the second conductive film within the chamber using an etching gas;

cleaning the chamber with a plasma generated from Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas after the first conductive film and the second conductive film [[has]] have been etched; and

etching the second conductive film within the cleaned chamber.

9. (Previously Presented) The method of claim 8, wherein etching includes a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

10. (Previously Presented) The method of claim 8, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

11. (Previously Presented) The method of claim 8, wherein at least one of the conductive films includes W.

12. (Previously Presented) The method of claim 8, wherein the plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 .

13. (Previously Presented) The method of claim 8, further comprising placing a dummy substrate in the chamber during cleaning.

14. (Previously Presented) The method of claim 8, wherein cleaning the chamber includes removing BO_x from an inner surface of the chamber.

15. (Previously Presented) A method for manufacturing a semiconductor device, the method comprising:

- placing a substrate having at least a conductive film including W within a chamber;
- cleaning the chamber with a plasma generated from a mixed gas of Cl_2 and a fluorine-based gas or Cl_2 ; and
- etching the conductive film within the cleaned chamber.

16. (Previously Presented) The method of claim 15, wherein etching includes a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

17. (Previously Presented) The method of claim 15, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

18. (Previously Presented) The method of claim 15, further comprising placing a dummy substrate in the chamber during cleaning.

19. (Previously Presented) The method of claim 15, wherein cleaning the chamber includes generating the plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 .

20. (Previously Presented) The method of claim 15, wherein cleaning the chamber includes removing BO_x from an inner surface of the chamber.

21. (Previously Presented) The method of claim 17, wherein etching the conductive film includes etching the conductive film with a plasma generated from a mixture of Cl_2 , SF_6 , and O_2 .

22. (Currently amended) A method for manufacturing a semiconductor device, the method comprising:

- forming ~~an insulating~~ a first conductive film over a substrate;
- forming a second conductive film over the ~~insulating~~ first conductive film;
- cleaning a chamber with a plasma generated from Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas;
- placing the substrate with the first conductive film and the ~~insulating~~ second conductive film into the cleaned chamber; and
- etching at least the second conductive film in the cleaned chamber.

23. (Previously Presented) The method of claim 22, wherein cleaning includes etching the chamber using an etching method selected from the group consisting of an RIE etching

method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method is adopted in the plasma etching apparatus.

24. (Previously Presented) The method of claim 22, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

25. (Currently amended) The method of claim 22, further comprising forming a semiconductor film over the substrate and forming ~~[[the]]~~ an insulating film over the semiconductor film.

26. (Previously Presented) The method of claim 22, wherein cleaning includes replacing an etching gas within the chamber with the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 , and plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 .

27. (Previously Presented) The method of claim 22, wherein cleaning includes replacing an etching gas within the chamber with the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas.

28. (Currently amended) The method of claim ~~[[22]]~~ 25, wherein forming the insulating film includes forming a gate insulating film over the substrate.

29. (Previously Presented) A method for cleaning a plasma etching apparatus including a chamber, said method comprising:

filling the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas; and
generating plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas,
wherein:

a part of the chamber is made from quartz,
a surface of the quartz is at least partly exposed to an inside of the chamber,
generating the plasma includes applying a dielectric magnetic field generated
from the electrode through the quartz adjacent the electrode;
wherein BO_x is adhered to the surface of the quartz at least partly exposed to the
inside of the chamber as a residue.

30. (Previously Presented) The method of claim 29, further comprising etching the inside
of the chamber with the generated plasma, wherein etching includes a method selected from the
group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a
helicon wave etching method, a helical resonance etching method and a pulse modulation
etching method.

31. (Previously Presented) The method of claim 29, wherein the fluorine-based gas is
selected from the group consisting of CF_4 , SF_6 and NF_3 .

32. (Previously Presented) The method of claim 29, further comprising placing a dummy
substrate on a stage within the chamber while the chamber is being cleaned.

33. (Previously Presented) The method of claim 29, wherein:
filling the chamber with Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas includes
filling the chamber with the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas and adding O_2
to the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas such that the plasma is generated
from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas, and the added O_2 .

34. (Previously Presented) The method of claim 32, wherein the dummy substrate
includes quartz.

35. (Previously Presented) The method of claim 29, further comprising etching the inside of the chamber with the generated plasma such that BO_x is removed from an inner surface of the chamber.

36. (Previously Presented) A method for cleaning a plasma etching apparatus including a chamber, said method comprising:

performing plasma etching using a gas containing BCl_3 as an etching gas in the chamber;
replacing the etching gas in the chamber with a mixed gas of Cl_2 and a fluorine-based gas or Cl_2 after the plasma etching; and

generating plasma from the mixed gas of Cl_2 and the fluorine-based gas or the Cl_2 ,
wherein:

a part of the chamber is made from quartz,
a surface of the quartz is at least partly exposed to an inside of the chamber,
generating the plasma includes applying a dielectric magnetic field generated from the electrode through the quartz adjacent the electrode.

37. (Previously Presented) The method of claim 36, further comprising etching the inside of the chamber with the generated plasma, wherein etching includes a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

38. (Previously Presented) The method of claim 36, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

- 39. (Previously Presented) The method of claim 36, further comprising placing a dummy substrate on a stage within the chamber while the chamber is being cleaned.

40. (Previously Presented) The method of claim 36, wherein:

filling the chamber with Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas includes filling the chamber with the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas and adding O_2 to the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas such that plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas, and the added O_2 .

41. (Previously Presented) The method of claim 39, wherein the dummy substrate includes quartz.

42. (Previously Presented) The method of claim 36, further comprising etching the inside of the chamber with the generated plasma such that BO_x is removed from the inside of the chamber.

43. (Currently amended) A method for cleaning a plasma etching apparatus including a chamber, said method comprising:

performing plasma etching using a gas containing BCl_3 as an etching gas in the chamber;
replacing the etching gas in the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas after the plasma etching; and
generating plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas before performing plasma etching using a gas that is inhibited from generating plasma by BO_x as an etching gas,

wherein:

a part of the chamber is made from quartz,
a surface of the quartz is at least partly exposed to an inside of the chamber, and
generating the plasma includes applying a dielectric magnetic field generated from the electrode through the quartz [[plate]] adjacent the electrode.

44. (Previously Presented) The method of claim 43, further comprising etching the inside of the chamber with the generated plasma, wherein etching includes a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

45. (Previously Presented) The method of claim 43, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

46. (Previously Presented) The method of claim 43, further comprising placing a dummy substrate on a stage within the chamber while the chamber is being cleaned.

47. (Previously Presented) The method of claim 43, wherein the etching gas is replaced with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas each of which is added with O_2 , and plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 .

48. (Previously Presented) The method of claim 46, wherein the dummy substrate includes quartz.

49. (Previously Presented) The method of claim 43, further comprising etching the inside of the chamber with the generated plasma such that BO_x is removed from the inside of the chamber.

50. (Previously Presented) A method for cleaning a plasma etching apparatus including a chamber, said method comprising:

performing plasma etching using a gas containing BCl_3 as an etching gas in the chamber;

replacing the etching gas in the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas after the plasma etching; and

generating plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas before performing plasma etching using a gas containing SF_6 as an etching gas,

wherein:

a part of the chamber is made from quartz,

a surface of the quartz is at least partly exposed to an inside of the chamber, and

generating the plasma includes applying a dielectric magnetic field generated from the electrode through the quartz adjacent the electrode.

51. (Previously Presented) The method of claim 50, further comprising etching the inside of the chamber with the generated plasma, wherein etching includes a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

52. (Previously Presented) The method of claim 50, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

53. (Previously Presented) The method of claim 50, further comprising placing a dummy substrate within the chamber while the chamber is being cleaned.

54. (Previously Presented) The method of claim 50, wherein:

replacing the etching gas includes replacing the etching gas with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas each of which is added with O_2 , and

generating the plasma includes generating the plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 .

55. (Previously Presented) The method of claim 53, wherein the dummy substrate includes quartz.

56. (Previously Presented) The method of claim 50, further comprising etching the inside of the chamber with the generated plasma such that BO_x is removed from the inside of the chamber.

57. (Currently amended) A method for manufacturing semiconductor devices, the method comprising:

manufacturing a first semiconductor device, the manufacturing including:
performing plasma etching of a conductive film using a gas containing BCl_3 gas as an etching gas in a chamber;

~~replacing the etching gas in the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas after the plasma etching; and~~

~~generating in the chamber a plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas before performing plasma etching using a gas that is inhibited from generating plasma by BO_x as an etching gas to clean the chamber; and~~

replacing the etching gas in the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas after the plasma etching;

generating in the chamber a plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas before performing plasma etching using a gas that is inhibited from generating plasma by BO_x as an etching gas to clean the chamber; and

manufacturing a second semiconductor device using the cleaned chamber.

58. (Previously Presented) The method of claim 57, wherein etching includes etching using a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

59. (Previously Presented) The method of claim 57, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

60. (Previously Presented) The method of claim 57, further comprising placing a dummy substrate in the chamber during cleaning.

61. (Previously Presented) The method of claim 57, wherein the etching gas is replaced with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas each of which is added with O_2 , and plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 .

62. (Previously Presented) The method of claim 57, wherein cleaning the chamber includes removing BO_x from an inner surface of the chamber.

63. (Previously Presented) The method of claim 60, wherein the dummy substrate includes quartz.

64. (Currently amended) A method for manufacturing semiconductor devices, the method comprising:

manufacturing a first semiconductor device, the manufacturing including:

performing plasma etching using a gas containing BCl_3 gas as an etching gas in a chamber;

~~— replacing the etching gas in the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine based gas after the plasma etching; and~~

~~— generating in the chamber plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine based gas to clean the chamber; and~~

replacing the etching gas in the chamber with Cl₂ or a mixed gas of Cl₂ and a fluorine-based gas after the plasma etching;

generating in the chamber plasma from the Cl₂ or the mixed gas of Cl₂ and the fluorine-based gas to clean the chamber; and

manufacturing a second semiconductor device using the cleaned chamber including performing plasma etching using a gas containing SF₆ gas as an etching gas.

65. (Previously Presented) The method of claim 64, wherein etching includes a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

66. (Previously Presented) The method of claim 64, wherein the fluorine-based gas is selected from the group consisting of CF₄, SF₆ and NF₃.

67. (Previously Presented) The method of claim 64, further comprising placing a dummy substrate in the chamber during cleaning.

68. (Previously Presented) The method of claim 64, wherein the etching gas is replaced with Cl₂ or a mixed gas of Cl₂ and a fluorine-based gas each of which is added with O₂, and plasma is generated from the Cl₂ or the mixed gas of Cl₂ and the fluorine-based gas each of which is added with O₂.

69. (Previously Presented) The method claim 64, wherein cleaning the chamber includes removing BO_x from an inner surface of the chamber.

70. (Previously Presented) The method of claim 67, wherein the dummy substrate includes quartz.

71. (Currently amended) A method for manufacturing semiconductor devices ~~using a plasma etching apparatus including a chamber,~~ said method comprising of:

manufacturing a first semiconductor device, the manufacturing including:

performing plasma etching using a gas containing BCl_3 as an etching gas in

~~[[the]]~~ a chamber;

~~— replacing the etching gas in the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas after the plasma etching;~~

~~— generating in the chamber plasma from Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas to clean the chamber; and~~

replacing the etching gas in the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas after the plasma etching;

generating in the chamber plasma from Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas to clean the chamber; and

manufacturing a second semiconductor device using the cleaned chamber, the manufacturing including:

performing plasma etching using a gas that is inhibited from generating plasma by BO_x as an etching gas,

wherein:

a part of the chamber is made from quartz,

a surface of the quartz is at least partly exposed to an inside of the chamber, and

generating the plasma includes applying a dielectric magnetic field generated from the electrode through the quartz adjacent the electrode.

72. (Previously Presented) The method of claim 71, further comprising etching the inside of the chamber with the generated plasma, wherein etching includes a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a

helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

73. (Previously Presented) The method of claim 71, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

74. (Previously Presented) The method of claim 71, placing a dummy substrate within the chamber during cleaning.

75. (Previously Presented) The method claim 71, wherein:
replacing the etching gas in the chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas includes replacing the etching gas with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas, and O_2 , and
generating the plasma includes generating the plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas, and the O_2 .

76. (Previously Presented) The method for of claim 74, wherein the dummy substrate includes quartz.

77. (Previously Presented) The method of claim 71, further comprising etching the inside of the chamber with the generated plasma such that BO_x is removed from an inner surface of the chamber.

78. (Currently amended) A method for manufacturing semiconductor devices ~~using a plasma etching apparatus including a chamber~~, said method comprising:

manufacturing a first semiconductor device, the manufacturing including:

performing plasma etching using a gas containing BCl_3 as an etching gas in
[[the]] a chamber;

~~—replacing the etching gas in the chamber with Cl₂ or a mixed gas of Cl₂ and a fluorine-based gas after the plasma etching; and~~

~~—generating in the chamber plasma from the Cl₂ or the mixed gas of Cl₂ and the fluorine-based gas to clean the chamber; and~~

replacing the etching gas in the chamber with Cl₂ or a mixed gas of Cl₂ and a fluorine-based gas after the plasma etching;

generating in the chamber plasma from the Cl₂ or the mixed gas of Cl₂ and the fluorine-based gas to clean the chamber; and

manufacturing a second semiconductor device using the cleaned chamber, the manufacturing including:

performing plasma etching in the cleaned chamber using a gas containing SF₆ gas as etching gas,

wherein:

a part of the chamber is made from quartz,

a surface of the quartz is at least partly exposed to an inside of the chamber, and

generating the plasma includes applying a dielectric magnetic field generated from the electrode through the quartz adjacent the electrode.

79. (Previously Presented) The method of claim 78, further comprising etching the inside of the chamber with the generated plasma, wherein etching includes a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method.

80. (Previously Presented) The method of claim 78, wherein the fluorine-based gas is selected from the group consisting of CF₄, SF₆ and NF₃.

81. (Previously Presented) The method of claim 78, further comprising placing a dummy substrate within the chamber while the chamber is being cleaned.

82. (Previously Presented) The method of claim 78, wherein:
the etching gas is replaced with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas each of which is added with O_2 , and
the plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 .

83. (Previously Presented) The method of claim 81, wherein the dummy substrate includes quartz.

84. (Previously Presented) The method of claim 78, further comprising etching the inside of the chamber with the generated plasma such that BO_x is removed from the inside surface of the chamber.

85. (Original) A method for manufacturing a semiconductor device comprising the steps of:

laminating a first conductive film and a second conductive film in sequence over an island shape semiconductor film with a gate insulating film interposed therebetween;

etching the first conductive film and the second conductive film to form a first shape of the first conductive film and a first shape of the second conductive film, respectively, by using a first etching gas;

replacing the first etching gas in a chamber with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas wherein BO_x is adhered to an inside of the chamber as a residue; and

generating plasma from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas to remove the BO_x ; and

anisotropic etching the first shape of the first conductive film and the first shape of the second conductive film to form a second shape of the first conductive film and a second shape of the second conductive film, respectively.

86. (Original) A method for manufacturing a semiconductor device according to claim 85, wherein a width of the second shape of the first conductive film is longer than that of the second shape of the second conductive film in a channel length direction.

87. (Original) A method for manufacturing a semiconductor device according to claim 85, wherein a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method is adopted in the plasma etching apparatus.

88. (Original) A method for manufacturing a semiconductor device according to claim 86, wherein a method selected from the group consisting of an RIE etching method, an ICP etching method, an ECR etching method, a helicon wave etching method, a helical resonance etching method and a pulse modulation etching method is adopted in the plasma etching apparatus.

89. (Original) A method for manufacturing a semiconductor device according to claim 85, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

90. (Original) A method for manufacturing a semiconductor device according to claim 86, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

91. (Original) A method for manufacturing a semiconductor device according to claim 87, wherein the fluorine-based gas is selected from the group consisting of CF_4 , SF_6 and NF_3 .

92. (Original) A method for manufacturing a semiconductor device according to claim 85, wherein an etching gas is replaced with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas, or Cl_2 gas each of which is added with O_2 , and plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 to remove the BO_x .

93. (Original) A method for manufacturing a semiconductor device according to claim 86, wherein the etching gas is replaced with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas each of which is added with O_2 , and plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 to remove the BO_x .

94. (Original) A method for manufacturing a semiconductor device according to claim 87, wherein the etching gas is replaced with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas each of which is added with O_2 , and plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 to remove the BO_x .

95. (Original) A method for manufacturing a semiconductor device according to claim 89, wherein the etching gas is replaced with Cl_2 or a mixed gas of Cl_2 and a fluorine-based gas each of which is added with O_2 , and plasma is generated from the Cl_2 or the mixed gas of Cl_2 and the fluorine-based gas each of which is added with O_2 to remove the BO_x .